

Mr E Maund & Mr P Brewer
The Planning Inspectorate
National Infrastructure Planning
Temple Quay House
2 The Square
Bristol
Avon
BS1 6PN

Our ref: AN/2022/133243/07-L01

Your ref: EN010116

Date: 17 March 2023

Dear Sirs

Application by North Lincolnshire Green Energy Park Limited for an Order Granting Development Consent for the North Lincolnshire Green Energy Park Project, on land adj to Flixborough Industrial Estate, Stather Road/First Avenue, Flixborough, DN15 8SF – Deadline 4 submission

The Environment Agency attended the Issue Specific Hearing on the draft Development Consent Order (DCO) on the 7 March 2023 and made oral submissions, summarised below, in relation to the following Agenda items:

3. Articles of the dDCO

• The Applicant and NLC will be asked details in respect of the approach to controlling operational noise

The Environment Agency concurred with the information provided by the applicant, i.e. that an environmental permit can regulate operational noise within the permit boundary. This is likely to be done through a general condition, which requires the activities to be free from noise and vibration at a level likely to cause pollution outside of the site boundary.

Additional Post Hearing Information

We also provide additional general information on noise management for sites subject to an environmental permit, without prejudice, as requested:

An Operator may also be asked to undertake a noise assessment during normal operations, in accordance with the procedures given in BS4142:2014 (Rating industrial noise affecting mixed residential and industrial areas) in order to verify the assessment provided with the application. This could be required to be provided within 4 months of completion of commissioning and the assessment may be requested to include, but not be limited to:

- A review of the noise sources from the facility. Where any noise sources are identified as exhibiting tonal contributions, they shall be quantified by means of frequency; analysis.
- A review of noise mitigation measures.

The Environment Agency may require a report detailing the findings of the assessment and a review of whether any improvements are required together with proposals for their implementation.

A standard condition for the management of noise is also likely to be included on the permit, which would read:

Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

VIII. Requirement 15 (Waste Hierarchy scheme) and how this is intended to work and be complimentary to the description of development in Schedule 1, and the controls that would be likely to be in place through any Environmental Permit that may be issued.

Post Hearing Submission

The Environment Agency committed to providing a written response to this question, but defers to the Applicant in relation to Requirement 15 and how this is intended to work and be complementary to the description of development in Schedule 1.

An environmental permit would seek to ensure that the waste hierarchy is followed within the operation of the site itself, and the waste produced on the site. This is usually done through the imposition of a general permit condition, for example:

The operator shall take appropriate measures to ensure that:

- (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
- (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
- (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.

The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

In respect of raw materials or fuels to be accepted and used at the site, these would

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need to conform to the specification set out in the permit. This, again, could be secured through the imposition of a general permit condition, for example:

- 1. Any raw materials or fuels listed in schedule X table Y shall conform to the specifications set out in that table.
- 2. Waste shall only be accepted if:
 - (a) it is of a type and quantity listed in schedule X table Y; and
 - (b) it conforms to the description in the documentation supplied by the producer or holder.
- 3. Waste paper, metal, plastic or glass that has been separately collected for the purpose of preparing for re-use or recycling shall not be accepted. Waste from the treatment of these separately collected wastes shall only be accepted if incineration delivers the best environmental outcome in accordance with regulation 12 of the Waste (England and Wales) Regulations 2011.
- 4. Separately collected fractions other than those listed in condition 3 shall not be accepted unless they are unsuitable for recovery by recycling.

In order to see these conditions in context we attached at Appendix A an example of a permit issued last year for a facility in Westbury.

Any waste accepted at the site will need to be accompanied by a Duty of Care waste transfer note. This note requires the holder of the waste (the transferor) to sign a declaration to confirm that they have fulfilled their duty to apply the waste hierarchy as required by Regulation 12 of the Waste (England and Wales) Regulations 2011, alongside fulfilling the Duty of Care required by Regulation 34 of the Environmental Protect Act 1990. A copy of a waste transfer note is attached as Appendix B for information.

Accordingly, although the scheme required to be submitted through Requirement 15 on the draft DCO could be useful to ensure compliance with the Waste Regulations 2011, it is not information that the Environment Agency would require or seek to be consulted on by the relevant planning authority during the discharging process.

IX. Requirement 17 (Combined heat and power) The ExA will seek clarification from the Applicant what this requirement would achieve in practice.

The Environment Agency confirmed that a permit could include a condition requiring and operator to continually review their processes to ensure they are maximising efficiency in the operation of the site. The combined heat and power activity could be included in one overarching permit covering all activities on the site, but until we receive the permit application for determination we cannot confirm this.

9. Consents, Licences and Other Agreements

- The Applicant will be asked to provide an update of progress and timescales for completion.
- The ExA will seek an update on any discussions that are ongoing in respect of any Planning Obligation Agreements or side agreements and if there is an indicative timescale for finalising them.

The Environment Agency advised that the original estimate provided for the determination of a permit application, when received, would be between 8-12 months. The National Permitting Service is currently very busy, so this timescale would still seem to represent an appropriate estimate.

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Should you require any additional information, or wish to discuss these matters further, please do not hesitate to contact me on the number below.

Yours faithfully

Annette F	Hewitson	
Principal	Planning	Adviser

Direct dial		
Direct e-mail		

End 4

APPENDIX A

Environmental Permit example



1

Permit with introductory note

The Environmental Permitting (England & Wales) Regulations 2016

Northacre Renewable Energy Limited

Northacre Facility Northacre Industrial Estate Stephenson Road Westbury BA13 4WE

Permit number EPR/CP3803LV

Northacre Facility Permit number EPR/CP3803LV

Introductory note

This introductory note does not form a part of the permit

This permit controls the operation of a waste incineration plant. The relevant listed activity is Section 5.1 A(1)(b) of the Environmental Permitting (England and Wales) Regulations 2016. The permit implements the requirements of the EU Directives on Industrial Emissions and Waste.

The main features of the permit are as follows:

The Installation is located at land off Stephenson Road in the Northacre Trading Estate, approximately 1.5 km to the north-west of Westbury town centre in Wiltshire. The Facility will be located at an approximate National Grid Reference of ST 85723 52037, with the nearest postcode listed as BA13 4WE. The nearest residential properties are on Brook Lane to the east, Brook Farm and Orchard House to the southwest, and houses on Storridge Road to the north-east. Biss Brook is ~ 140 m to the west.

Salisbury Plain (SAC & SPA) and River Avon (SAC) are within 10 km of the Installation. Westbury Ironstone Quarry (SSSI) is within 2 km of the Installation; Picket & Clanger Wood (SSSI) is just over 2 km away. There are several Local Wildlife Sites and areas of ancient woodland within 2km of the Installation.

Waste will be delivered either by vehicles or via an enclosed conveyor from an adjacent mechanical biological treatment (MBT) plant. The waste will be tipped by vehicles into the waste bunker in the reception hall; waste via the conveyor will go via a hopper into the bunker.

A grab crane will be used to homogenise the waste and transfer it to a feed hopper that will feed the moving grate furnace where the waste will be burned.

Combustion will be controlled by feeding primary air through the grate and secondary air will be injected above the waste. The furnace will be designed to ensure that the combustion gases are maintained, after the last injection of combustion air, to at least 850 °C for a minimum of two seconds. Combustion air will be drawn from the waste reception area to maintain negative pressure to ensure odour control.

Emissions to air will be via a 75 m high stack and will be minimised by cleaning the waste combustion gases as follows:

- Oxides of nitrogen (NOx) will be abated using Selective Non-Catalytic Reduction (SNCR)
- Acid Gases will be abated using a lime abatement system
- Dioxins, mercury and volatiles abated using activated carbon injection
- Particulate matter and metals abated by bag filters

Hot gases from the incineration of waste will be used to generate steam in a boiler. The design of the boilers will ensure that the flue gas temperature is quickly reduced to minimise the risk of dioxin reformation. The steam generated in the boilers will be fed to a steam turbine which will generate electricity. Water for steam generation will be sourced from the mains to use in the boilers. Steam will be condensed in an air cooled condenser and recycled to the boiler. Process waste water will be re-used for guenching bottom ash.

After quenching in water, bottom ash will be kept in an indoor storage area, before transferring into vehicles in an enclosed building. Air pollution control (APC) residues will be stored in silos prior to removal from site in sealed tankers.

Under normal operation all process water will be re-used. In the case of abnormal operation, such as emptying of the boiler, effluent will be discharged to sewer or removed from site by tanker.

Surface water run-off will be collected from areas of hardstanding and building roofs and discharged into the surface water drainage systems. All surface water run-off will pass through a petrol interceptor prior to discharge into the attenuation pond, before final discharge into the Northacre Trading Estate drainage system. The Installation will generate electricity at a rate of ~ 28.6 MWe with ~ 25.7 MWe available for export to the national grid.

The operator will have an environmental management system and intends to have it certified to ISO 14001.

The status log of the permit sets out the permitting history, including any changes to the permit reference number.

Status log of the permit			
Description	Date	Comments	
Application EPR/CP3803LV/A001	Duly made 20/10/2020	Application for a permit for a non-hazardous waste incineration plant	
Schedule 5 Notice dated 20/04/21	Response received 23/08/21		
Schedule 5 Notice dated 22/11/21	Response received 06/12/21		
Additional information	10/01/22		
Additional information	20/05/22		
Permit issued EPR/CP3803LV	15/06/22		

End of introductory note

Permit

The Environmental Permitting (England and Wales) Regulations 2016

Permit number

EPR/CP3803LV

The Environment Agency hereby authorises, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016

Northacre Renewable Energy Limited ("the operator"),

whose registered office is

C/O Bioenergy Infrastructure Limited 1650 Arlington Business Park Theale Reading RG7 4SA

company registration number 07594338

to operate an installation at

Northacre Facility Northacre Industrial Estate Stephenson Road Westbury BA13 4WE

to the extent authorised by and subject to the conditions of this permit.

Name	Date
Principal Permitting Team Leader	15/06/2022

Authorised on behalf of the Environment Agency

Conditions

1 Management

1.1 General management

- 1.1.1 The operator shall manage and operate the activities:
 - (a) in accordance with a written management system that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the operator as a result of complaints; and
 - (b) using sufficient competent persons and resources.
 - (c) referenced in schedule 1, table S1.1 (AR1) in accordance with a written other than normal operating conditions (OTNOC) management plan.
- 1.1.2 Records demonstrating compliance with condition 1.1.1 shall be maintained.
- 1.1.3 The operator shall review the written management system at least every 3 years or otherwise as requested by the Environment Agency.
- 1.1.4 Any person having duties that are or may be affected by the matters set out in this permit shall have convenient access to a copy of it kept at or near the place where those duties are carried out.

1.2 Energy efficiency

- 1.2.1 The operator shall:
 - (a) take appropriate measures to ensure that energy is recovered with a high level of energy efficiency and energy is used efficiently in the activities.
 - (b) review and record at least every four years whether there are suitable opportunities to improve the energy efficiency of the activities; and
 - (c) take any further appropriate measures identified by a review.
- 1.2.2 The operator shall provide and maintain steam and/or hot water pass-outs such that opportunities for the further use of waste heat may be capitalised upon should they become practicable.
- 1.2.3 The operator shall review the viability of Combined Heat and Power (CHP) implementation at least every 4 years, or in response to any of the following factors, whichever comes sooner:
 - (a) new plans for significant developments within 15 km of the installation;
 - (b) changes to the Local Plan;
 - (c) changes to the UK CHP Development Map or similar; and
 - (d) new financial or fiscal incentives for CHP.

The results shall be reported to the Agency within 2 months of each review, including where there has been no change to the original assessment in respect of the above factors

1.3 Efficient use of raw materials

- 1.3.1 The operator shall:
 - (a) take appropriate measures to ensure that raw materials and water are used efficiently in the activities;

- (b) maintain records of raw materials and water used in the activities;
- (c) review and record at least every four years whether there are suitable alternative materials that could reduce environmental impact or opportunities to improve the efficiency of raw material and water use; and
- (d) take any further appropriate measures identified by a review.

1.4 Avoidance, recovery and disposal of wastes produced by the activities

- 1.4.1 The operator shall take appropriate measures to ensure that:
 - (a) the waste hierarchy referred to in Article 4 of the Waste Framework Directive is applied to the generation of waste by the activities; and
 - (b) any waste generated by the activities is treated in accordance with the waste hierarchy referred to in Article 4 of the Waste Framework Directive; and
 - (c) where disposal is necessary, this is undertaken in a manner which minimises its impact on the environment.
- 1.4.2 The operator shall review and record at least every four years whether changes to those measures should be made and take any further appropriate measures identified by a review.

2 Operations

2.1 Permitted activities

- 2.1.1 The operator is only authorised to carry out the activities specified in schedule 1 table S1.1 (the "activities").
- 2.1.2 Waste authorised by this permit shall be clearly distinguished from any other waste on the site.

2.2 The site

2.2.1 The activities shall not extend beyond the site, being the land shown edged in green on the site plan at schedule 7 to this permit.

2.3 Operating techniques

- 2.3.1 The activities shall, subject to the conditions of this permit, be operated using the techniques and in the manner described in the documentation specified in schedule 1, table S1.2, unless otherwise agreed in writing by the Environment Agency.
- 2.3.2 If notified by the Environment Agency that the activities are giving rise to pollution, the operator shall submit to the Environment Agency for approval within the period specified, a revision of any plan specified in schedule 1, table S1.2 or otherwise required under this permit which identifies and minimises the risks of pollution relevant to that plan, and shall implement the approved revised plan in place of the original from the date of approval, unless otherwise agreed in writing by the Environment Agency.
- 2.3.3 Any raw materials or fuels listed in schedule 2 table S2.1 shall conform to the specifications set out in that table.
- 2.3.4 Waste shall only be accepted if:

- (a) it is of a type and quantity listed in schedule 2 table S2.2; and
- (b) it conforms to the description in the documentation supplied by the producer or holder.
- 2.3.5 Waste paper, metal, plastic or glass that has been separately collected for the purpose of preparing for re-use or recycling shall not be accepted. Waste from the treatment of these separately collected wastes shall only be accepted if incineration delivers the best environmental outcome in accordance with regulation 12 of the Waste (England and Wales) Regulations 2011.
- 2.3.6 Separately collected fractions other than those listed in condition 2.3.5 shall not be accepted unless they are unsuitable for recovery by recycling.
- 2.3.7 The operator shall ensure that where waste produced by the activities is sent to a relevant waste operation, that operation is provided with the following information, prior to the receipt of the waste:
 - (a) the nature of the process producing the waste;
 - (b) the composition of the waste;
 - (c) the handling requirements of the waste;
 - (d) the hazardous property associated with the waste, if applicable; and
 - (e) the waste code of the waste.
- 2.3.8 The operator shall ensure that where waste produced by the activities is sent to a landfill site, it meets the waste acceptance criteria for that landfill.
- 2.3.9 Waste shall not be charged if:
 - (a) the combustion chamber temperature is below 850 °C,
 - (b) any continuous emission limit value in schedule 3 table S3.1(a) is exceeded; or
 - (c) any continuous emission limit value in schedule 3 table S3.1 is exceeded, other than during abnormal operation; or
 - (d) continuous emission monitors to demonstrate compliance with any continuous emission limit value in schedule 3 table S3.1 are unavailable other than during abnormal operation; or
 - (e) there is a stoppage, disturbance or failure of the activated carbon abatement system, other than during abnormal operation.
 - (f) continuous emission monitors to demonstrate compliance with the emission limit values for particulates, TOC or CO in schedule 3 are unavailable unless alternative techniques, as agreed in writing with the Environment Agency, are used to demonstrate compliance with those emission limit values.
- 2.3.10 The operator shall record the beginning and end of each period of "abnormal operation".
- 2.3.11 During a period of "abnormal operation", the operator shall restore normal operation of the failed equipment or replace the failed equipment as soon as possible.
- 2.3.12 The operator shall interpret the start of the period of "abnormal operation" as the earliest of the following:
 - (a) a technically unavoidable stoppage, disturbance, or failure of continuous emission monitors.
 - (b) a technically unavoidable stoppage, disturbance, or failure of the activated carbon abatement system
 - (c) Any other technically unavoidable stoppage, disturbance, or failure of the plant which is causing or could lead to an exceedance of an emission limit value in table S3.1.
- 2.3.13 The operator shall interpret the end of the period of "abnormal operation" as the earliest of the following:
 - (a) when the failed equipment is repaired and brought back into normal operation;

- (b) when the operator initiates a shut down of the waste combustion activity, as described in the application or as agreed in writing with the Environment Agency;
- (c) The failed equipment has not been repaired and brought back into normal operation and a single period of abnormal operation reaches a duration of 4 hours after the start of abnormal operation on an incineration line
- (d) Abnormal operation occurs on an incineration line and the cumulative duration of abnormal operation periods over 1 calendar year has reached 60 hours on that incineration line;
- 2.3.14 The operator shall have at least one auxiliary burner in each line which shall be operated at start up, shut down and as required during operation to ensure that the operating temperature specified in condition 2.3.9 is maintained as long as incompletely burned waste is present in the combustion chamber. Unless the temperature specified in condition 2.3.9 is maintained in the combustion chamber, such burner(s) shall be fed only with fuels which result in emissions no higher than those arising from the use of gas oil, liquefied gas or natural gas.
- 2.3.15 Bottom ash and APC residues shall not be mixed.

2.4 Improvement programme

- 2.4.1 The operator shall complete the improvements specified in schedule 1 table S1.3 by the date specified in that table unless otherwise agreed in writing by the Environment Agency.
- 2.4.2 Except in the case of an improvement which consists only of a submission to the Environment Agency, the operator shall notify the Environment Agency within 14 days of completion of each improvement.

2.5 Pre-operational conditions

2.5.1 The activities shall not be brought into operation until the measures specified in schedule 1 table S1.4 have been completed.

3 Emissions and monitoring

3.1 Emissions to water, air or land

- 3.1.1 There shall be no point source emissions to water, air or land except from the sources and emission points listed in schedule 3 tables S3.1, S3.2 and S3.3.
- 3.1.2 The limits given in schedule 3, subject to condition 3.2.1, shall not be exceeded.
- 3.1.3 Wastes produced at the site shall, as a minimum, be sampled and analysed in accordance with schedule 3 table S3.5. Additional samples shall be taken and tested and appropriate action taken, whenever:
 - (a) disposal or recovery routes change; or
 - (b) it is suspected that the nature or composition of the waste has changed such that the route currently selected may no longer be appropriate.

3.2 Emissions limits and monitoring for emission to air for incineration plant

- 3.2.1 The limits for emissions to air apply as follows:
 - (a) The limits in table S3.1 shall not be exceeded except during periods of abnormal operation.
 - (b) The limits in table S3.1 (a) shall not be exceeded.

- 3.2.2 Where Continuous Emission Monitors are installed to comply with the monitoring requirements in schedule 3 table S3.1 and S3.1(a); the Continuous Emission Monitors shall be used such that;
 - (a) the values of the 95% confidence intervals of a single measured result at the daily emission limit value shall not exceed the following percentages of the emission limit values:

•	Carbon monoxide	10%
•	Sulphur dioxide	20%
•	Oxides of nitrogen (NO & NO ₂ expressed as NO ₂)	20%
•	Particulate matter	30%
•	Total organic carbon (TOC)	30%
•	Hydrogen chloride	40%
•	Ammonia	40%

- (b) valid half-hourly average values or 10-minute averages shall be determined within the effective operating time (excluding the start-up and shut-down periods) from the measured values after having subtracted the value of the confidence intervals in condition 3.2.2 (a).
- (c) where it is necessary to calibrate or maintain the monitor and this means that data are not available for a complete half-hour or 10 minute period, the half-hourly average or 10-minute average shall in any case be considered valid if measurements are available for a minimum of 20 minutes or 7 minutes during the half-hour or 10-minute period respectively. The number of half-hourly or 10-minute averages so validated shall not exceed 5 or 15 respectively per day;
- (d) daily average values shall be calculated as follows:
 - (i) the average of valid half hourly averages or 10 minute averages over calendar day excluding half hourly averages or 10 minute averages during periods of abnormal operation. The daily average value shall be considered valid if no more than five half-hourly average or fifteen 10-minute average values in any day have been determined not to be valid;
- (e) no more than ten daily average values per year shall be determined not to be valid.

3.3 Emissions of substances not controlled by emission limits

- 3.3.1 Emissions of substances not controlled by emission limits (excluding odour) shall not cause pollution. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved emissions management plan, have been taken to prevent or where that is not practicable, to minimise, those emissions.
- 3.3.2 All liquids in containers, whose emission to water or land could cause pollution, shall be provided with secondary containment, unless the operator has used other appropriate measures to prevent or where that is not practicable, to minimise, leakage and spillage from the primary container.
- 3.3.3 Periodic monitoring shall be carried out at least once every 5 years for groundwater and 10 years for soil, unless such monitoring is based on a systematic appraisal of the risk of contamination.

3.4 Odour

3.4.1 Emissions from the activities shall be free from odour at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used

appropriate measures, including, but not limited to, those specified in any approved odour management plan, to prevent or where that is not practicable to minimise the odour.

3.4.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to odour, submit to the Environment Agency for approval within the period specified, an odour management plan which identifies and minimises the risks of pollution from odour;
- (b) implement the approved odour management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.5 Noise and vibration

3.5.1 Emissions from the activities shall be free from noise and vibration at levels likely to cause pollution outside the site, as perceived by an authorised officer of the Environment Agency, unless the operator has used appropriate measures, including, but not limited to, those specified in any approved noise and vibration management plan to prevent or where that is not practicable to minimise the noise and vibration.

3.5.2 The operator shall:

- (a) if notified by the Environment Agency that the activities are giving rise to pollution outside the site due to noise and vibration, submit to the Environment Agency for approval within the period specified, a noise and vibration management plan which identifies and minimises the risks of pollution from noise and vibration;
- (b) implement the approved noise and vibration management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.6 Monitoring

- 3.6.1 The operator shall, unless otherwise agreed in writing by the Environment Agency, undertake the monitoring specified in the following tables in schedule 3 to this permit:
 - (a) point source emissions specified in tables S3.1, S3.1(a), S3.2 and S3.3;
 - (b) process monitoring specified in table S3.4;
 - (c) residue quality in table S3.5.
- 3.6.2 The operator shall maintain records of all monitoring required by this permit including records of the taking and analysis of samples, instrument measurements (periodic and continual), calibrations, examinations, tests and surveys and any assessment or evaluation made on the basis of such data.
- 3.6.3 Monitoring equipment, techniques, personnel and organisations employed for the emissions monitoring programme and the environmental or other monitoring specified in condition 3.6.1 shall have either MCERTS certification or MCERTS accreditation (as appropriate) unless otherwise agreed in writing by the Environment Agency. Newly installed CEMs, or CEMs replacing existing CEMs, shall have MCERTS certification and have an MCERTS certified range which is not greater than 1.5 times the daily emission limit value (ELV) specified in schedule 3 table S3.1. The CEM shall also be able to measure instantaneous values over the ranges which are to be expected during all operating conditions. If it is necessary to use more than one range setting of the CEM to achieve this requirement, the CEM shall be verified for monitoring supplementary, higher ranges.
- 3.6.4 Permanent means of access shall be provided to enable sampling/monitoring to be carried out in relation to the emission points specified in schedule 3 tables S3.1, S3.1(a), S3.2 and S3.3 unless otherwise agreed in writing by the Environment Agency.

3.7 Pests

- 3.7.1 The activities shall not give rise to the presence of pests which are likely to cause pollution, hazard or annoyance outside the boundary of the site. The operator shall not be taken to have breached this condition if appropriate measures, including, but not limited to, those specified in any approved pests management plan, have been taken to prevent or where that is not practicable, to minimise the presence of pests on the site.
- 3.7.2 The operator shall:
 - (a) if notified by the Environment Agency, submit to the Environment Agency for approval within the period specified, a pests management plan which identifies and minimises risks of pollution from pests;
 - (b) implement the pests management plan, from the date of approval, unless otherwise agreed in writing by the Environment Agency.

3.8 Fire prevention

3.8.1 The operator shall take all appropriate measures to prevent fires on site and minimise the risk of pollution from them including, but not limited to, those specified in any approved fire prevention plan.

4 Information

4.1 Records

- 4.1.1 All records required to be made by this permit shall:
 - (a) be legible;
 - (b) be made as soon as reasonably practicable;
 - (c) if amended, be amended in such a way that the original and any subsequent amendments remain legible, or are capable of retrieval; and
 - (d) be retained, unless otherwise agreed in writing by the Environment Agency, for at least 6 years from the date when the records were made, or in the case of the following records until permit surrender:
 - (i) off-site environmental effects; and
 - (ii) matters which affect the condition of the land and groundwater.
- 4.1.2 The operator shall keep on site all records, plans and the management system required to be maintained by this permit, unless otherwise agreed in writing by the Environment Agency.

4.2 Reporting

- 4.2.1 The operator shall send all reports and notifications required by the permit to the Environment Agency using the contact details supplied in writing by the Environment Agency.
- 4.2.2 A report or reports on the performance of the activities over the previous year shall be submitted to the Environment Agency by 31 January (or other date agreed in writing by the Environment Agency) each year using the annual report form specified in schedule 4, table S4.4 or otherwise in a format agreed with the Environment Agency. The report(s) shall include as a minimum:
 - (a) a review of the results of the monitoring and assessment carried out in accordance with the permit including an interpretive review of that data;
 - (b) the annual production /treatment data set out in schedule 4 table S4.2;
 - (c) the performance parameters set out in schedule 4 table S4.3

- (d) the functioning and monitoring of the incineration plant in a format agreed with the Environment Agency. The report shall, as a minimum requirement (as required by Chapter IV of the Industrial Emissions Directive) give an account of the running of the process and the emissions into air and water compared with the emission standards in the IED.
- 4.2.3 Within 28 days of the end of the reporting period the operator shall, unless otherwise agreed in writing by the Environment Agency, submit reports of the monitoring and assessment carried out in accordance with the conditions of this permit, as follows:
 - (a) in respect of the parameters and emission points specified in schedule 4 table S4.1;
 - (b) for the reporting periods specified in schedule 4 table S4.1 and using the forms specified in schedule 4 table S4.4; and
 - (c) giving the information from such results and assessments as may be required by the forms specified in those tables.
- 4.2.4 The operator shall, unless notice under this condition has been served within the preceding four years, submit to the Environment Agency, within six months of receipt of a written notice, a report assessing whether there are other appropriate measures that could be taken to prevent, or where that is not practicable, to minimise pollution.
- 4.2.5 Within 1 month of the end of each quarter, the operator shall submit to the Environment Agency using the form made available for the purpose, the information specified on the form relating to the site and the waste accepted and removed from it during the previous quarter.

4.3 Notifications

- 4.3.1 In the event:
 - (a) that the operation of the activities gives rise to an incident or accident which significantly affects or may significantly affect the environment, the operator must immediately—
 - (i) inform the Environment Agency,
 - (ii) take the measures necessary to limit the environmental consequences of such an incident or accident, and
 - (iii) take the measures necessary to prevent further possible incidents or accidents;
 - (b) of a breach of any permit condition the operator must immediately—
 - (i) inform the Environment Agency, and
 - (ii) take the measures necessary to ensure that compliance is restored within the shortest possible time;
 - (c) of a breach of permit condition which poses an immediate danger to human health or threatens to cause an immediate significant adverse effect on the environment, the operator must immediately suspend the operation of the activities or the relevant part of it until compliance with the permit conditions has been restored.
- 4.3.2 Any information provided under condition 4.3.1 shall be confirmed by sending the information listed in schedule 5 to this permit within the time period specified in that schedule.
- 4.3.3 Where the Environment Agency has requested in writing that it shall be notified when the operator is to undertake monitoring and/or spot sampling, the operator shall inform the Environment Agency when the relevant monitoring and/or spot sampling is to take place. The operator shall provide this information to the Environment Agency at least 14 days before the date the monitoring is to be undertaken.
- 4.3.4 The Environment Agency shall be notified within 14 days of the occurrence of the following matters, except where such disclosure is prohibited by Stock Exchange rules:
 - Where the operator is a registered company:

- (a) any change in the operator's trading name, registered name or registered office address; and
- (b) any steps taken with a view to the operator going into administration, entering into a company voluntary arrangement or being wound up.

Where the operator is a corporate body other than a registered company:

- (a) any change in the operator's name or address; and
- (b) any steps taken with a view to the dissolution of the operator.
- 4.3.5 Where the operator proposes to make a change in the nature or functioning, or an extension of the activities, which may have consequences for the environment and the change is not otherwise the subject of an application for approval under the Regulations or this permit:
 - (a) the Environment Agency shall be notified at least 14 days before making the change; and
 - (b) the notification shall contain a description of the proposed change in operation.
- 4.3.6 The Environment Agency shall be given at least 14 days notice before implementation of any part of the site closure plan.

4.4 Interpretation

- 4.4.1 In this permit the expressions listed in schedule 6 shall have the meaning given in that schedule.
- 4.4.2 In this permit references to reports and notifications mean written reports and notifications, except where reference is made to notification being made "immediately", in which case it may be provided by telephone

Schedule 1 – Operations

Table S1.1 activities			
Activity reference	Activity listed in Schedule 1 of the EP Regulations	Description of specified activity	Limits of specified activity
AR1	S5.1 A1 (b)	The incineration of non-hazardous waste in a waste incineration plant with a capacity of 3 tonnes per hour or more.	From receipt of waste to emission of exhaust gas and disposal of waste arising. Waste types and quantities as specified in Table S2.2 of this permit.
	Directly Associated	Activities	
AR2	Energy Generation	Generation of electrical power using a steam turbine from energy recovered from the flue gases, with potential to export heat to local users.	
AR3	Back up electrical generator	For providing emergency electrical power to the plant in the event of supply interruption.	

Table S1.2 Operating techniques		
Description	Parts	Date Received
Application	Application supporting document sections:	20/10/20
	1.3, 2.1, 2.2 (excluding table 5), 2.3, 2.4.2, 2.4.3, 2.4.4, 2.5.2, 2.6.4 point 1, 2.7.1, 2.8, 2.9	
Response to Schedule 5 Notice dated 20/04/21	Response to questions 4,5,6,7,8,9,11	23/08/21
	Air emissions management plan	
Response to Schedule 5 Notice dated 22/11/21	Response to question 1	06/12/21

Table S1.3 li	Table S1.3 Improvement programme requirements		
Reference	Requirement	Date	
IC1	The Operator shall submit a written report to the Environment Agency on the implementation of its Environmental Management System (EMS) and the progress made in the certification of the system by an external body or if appropriate submit a schedule by which the EMS will be certified.	Within 12 months of the completion of commissioning.	

Table S1.3 I	Table S1.3 Improvement programme requirements		
Reference	Requirement	Date	
IC2	The Operator shall submit a written proposal to the Environment Agency to carry out tests to determine the size distribution of the particulate matter in the exhaust gas emissions to air from emission point A1, identifying the fractions within the PM ₁₀ , and PM _{2.5} ranges. On receipt of written approval from the Environment Agency to the proposal and the timetable, the Operator shall carry out the tests and submit to the Environment Agency a report on the results.	Within 6 months of the completion of commissioning.	
IC3	The Operator shall submit a written report to the Environment Agency on the commissioning of the installation. The report shall summarise the environmental performance of the plant as installed against the design parameters set out in the Application. The report shall also include a review of the performance of the facility against the conditions of this permit and details of procedures developed during commissioning for achieving and demonstrating compliance with permit conditions and confirm that the Environmental Management System (EMS) has been updated accordingly.	Within 4 months of the completion of commissioning.	
IC4	The operator shall notify the Environment Agency of the proposed date(s) that validation testing is planned for.	Notification at least 3 weeks prior to validation testing	
	During commissioning the operator shall carry out validation testing to validate the residence time, minimum temperature and oxygen content of the gases in the furnace whilst operating under normal load and most unfavourable operating conditions. The validation shall be to the methodology as approved through preoperational condition PO8.	Validation tests completed before the end of commissioning	
	The operator shall submit a written report to the Environment Agency on the validation of residence time, oxygen and temperature whilst operating under normal load, minimum turn down and overload conditions. The report shall identify the process controls used to ensure residence time and temperature requirements are complied with during operation of the incineration plant.	Report submitted within 2 months of the completion of commissioning.	
IC5	 The Operator shall submit a written report to the Environment Agency describing the performance and optimisation of: The lime injection system for minimisation of acid gas emissions The carbon injection system for minimisation of dioxin and heavy metal emissions. The Selective Non Catalytic Reduction (SNCR) system and combustion settings to minimise oxides of nitrogen (NOx). The report shall include an initial assessment of the level of NOx, N₂O and NH₃ emissions that can be achieved under optimum operating conditions. 	Within 4 months of the completion of commissioning.	
	The operator shall carry out a further assessment of the performance of the SNCR system and submit a written report to the Environment Agency on the feasibility of complying with an emission limit value (ELV) for NOx of 100 mg/Nm³ as a daily average, including a description of any relevant cross-media effects identified. If	Within 12 months of the completion of commissioning	

Reference	Requirement	Date
	an ELV for NOx of 100 mg/Nm³ as a daily average is determined not to be feasible, the report shall propose an alternative ELV which would provide an equivalent level of NOx reduction on a long-term basis such as an annual mass emission limit or percentile-based ELV.	
IC6	The Operator shall carry out an assessment of the impact of emissions to air of the following component metals subject to emission limit values: • As and Cr. A report on the assessment shall be made to the Environment Agency. Emissions monitoring data obtained during the first year of operation shall be used to compare the actual emissions with those assumed in the impact assessment submitted with the Application. An assessment shall be made of the impact of each metal against the relevant ES. In the event that the assessment shows that an environmental standard can be exceeded, the report shall include proposals for further investigative work.	15 months from the completion of commissioning
IC7	The Operator shall submit a written summary report to the Environment Agency to confirm that the performance of Continuous Emission Monitors for parameters as specified in Table S3.1 and Table S3.1(a) complies with the requirements of BS EN 14181, specifically the requirements of QAL1, QAL2 and QAL3. The report shall include the results of calibration and verification testing,	Initial calibration report to be submitted to the Agency within 3 months of completion of commissioning. Full summary evidence compliance report to be submitted within 18 months of completion of
IC8	The operator shall carry out a programme of dioxin and dioxin like PCB monitoring over a period and frequency agreed with the Environment Agency. The operator shall submit a report to the Environment Agency with an analysis of whether dioxin emissions can be considered to be stable.	commissioning. Within 6 months of completion of commissioning or as agreed in writing with the Environment Agency
IC9	The operator shall carry out a programme of mercury monitoring over a period and frequency agreed with the Environment Agency. The operator shall submit a report to the Environment Agency with an analysis of whether the waste feed to the plant can be proven to have a low and stable mercury content.	Within 6 months of completion of commissioning or as agreed in writing with the Environment Agency
IC10	The Operator shall submit a report to the Environment Agency for approval on start-up and shut-down conditions over the first 12 months of operation. The report shall identify any amendments to the start-up and shut-down definitions that were described in the application.	Within 15 months of completion of commissioning or as agreed in writing with the Environment Agency

Reference	Requirement	Date
IC11	 The Operator shall undertake a noise assessment during normal operations in accordance with the procedures given in BS4142: 2014 (Rating industrial noise affecting mixed residential and industrial areas) in order to verify the assessment provided within the application. The assessment shall include, but not be limited to: A review of the noise sources from the facility. Where any noise sources are identified as exhibiting tonal contributions, they shall be quantified by means of frequency analysis. A review of noise mitigation measures 	Within 4 months of the completion of commissioning.
	A report shall be provided to the Environment Agency detailing the findings of the assessment and a review of whether any improvements are required together with proposals for their implementation.	
IC12	During commissioning, the operator shall carry out tests to assess whether the air monitoring location(s) meet the requirements of BS EN 15259 and supporting Method Implementation Document (MID).	Report to be submitted within 3 months of completion of
	A written report shall be submitted for approval setting out the results and conclusions of the assessment including where necessary proposals for improvements to meet the requirements. The report shall specify the design of the ports for PM10 and PM2.5 sampling.	commissioning.
	Where notified in writing by the Environment Agency that the requirements are not met, the operator shall submit proposals or further proposals for rectifying this in accordance with the time scale in the notification. The proposals shall be implemented in accordance with the Environment Agency's written approval.	

Table S1.4 Pre	e-operational measures
Reference	Pre-operational measures
PO1	Prior to the commencement of commissioning, the Operator shall send a summary of the site Environment Management System (EMS) to the Environment Agency and obtain the Environment Agency's written approval to the EMS summary. The summary shall include a copy of the full other than normal operating conditions (OTNOC) management plan which shall be prepared in accordance with BAT 18 of the BAT conclusions and include: • a list of potential OTNOC situations that are considered to be abnormal operation under the definition in Schedule 6 of this permit. • a definition of start-up and shut-down conditions having regard to any Environment Agency guidance on start-up and shut-down. • any updates on the design of critical equipment to minimise OTNOC since the permit application
	The Operator shall make available for inspection all documents and procedures which form part of the EMS. The EMS shall be developed in line with the requirements set out in Environment Agency web guide on developing a management system for environmental permits (found on www.gov.uk) and BAT 1 of the incineration BAT conclusions. The EMS shall include the approved OTNOC management plan. The documents and procedures set out in the EMS shall form the written management system referenced in condition 1.1.1 (a) of the permit.

	-operational measures
Reference	Pre-operational measures
PO2	Prior to the commencement of commissioning, the Operator shall send a report to the Environment Agency, and obtain the Environment Agency's written approval to it, which will contain a comprehensive review of the options available for utilising the heat generated, including operating as CHP or supplying district heating, by the waste incineration process in order to ensure that it is recovered as far as practicable. The review shall detail any identified proposals for improving the recovery and utilisation of heat and shall provide a timetable for their implementation.
PO3	Prior to the commencement of commissioning, the Operator shall submit to the Environment Agency, and obtain the Environment Agency's written approval to it, a protocol for the sampling and testing of incinerator bottom ash for the purposes of assessing its hazard status. Sampling and testing shall be carried out in accordance with the protocol as approved.
PO4	Prior to the commencement of commissioning, the Operator shall submit to the Environment Agency, and obtain the Environment Agency's written approval to it, a written commissioning plan, including timelines for completion, for approval by the Environment Agency. The commissioning plan shall include the expected emissions to the environment during the different stages of commissioning, the expected durations of commissioning activities and the actions to be taken to protect the environment and report to the Environment Agency in the event that actual emissions exceed expected emissions. Commissioning shall be carried out in accordance with the commissioning plan as approved.
PO5	No later than one month after the final design of the furnace and combustion chamber, the operator shall submit a written report to the Environment Agency, and obtain the Environment Agency's written approval to it, of the details of the computational fluid dynamic (CFD) modelling. The report shall explain how the furnace has been designed to comply with the residence time and temperature requirements as defined by Chapter IV and Annex VI of the IED whilst operating under normal load and the most unfavourable operating conditions (including minimum turn down and overload conditions), and that the design includes sufficient monitoring ports to support subsequent validation of these requirements during commissioning.
PO6	Prior to the commencement of commissioning, the Operator shall submit a report, and obtain the Environment Agency's written approval to it, on the baseline conditions of soil and groundwater at the installation. The report shall contain the information necessary to determine the state of soil and groundwater contamination so as to make a quantified comparison with the state upon definitive cessation of activities provided for in Article 22(3) of the IED. The report shall contain information, supplementary to that already provided in application Site Condition Report, needed to meet the information requirements of Article 22(2) of the IED.
P07	At least three months before (or other date agreed in writing with the Environment Agency) the commencement of commissioning, the Operator shall submit a written report to the Environment Agency, and obtain the Environment Agency's written approval to it, specifying arrangements for continuous and periodic monitoring of emissions to air to comply with Environment Agency guidance notes M1, web guide on Monitoring stack emissions: techniques and standards for periodic monitoring (previously M2) and M20. The report shall include the following:
	 Plant and equipment details, including accreditation to MCERTS Methods and standards for sampling and analysis Details of monitoring locations, access and working platforms
PO8	At least 3 months before the commencement of commissioning (or other date agreed in writing with the Environment Agency) the Operator shall submit, for approval by the Environment Agency, a methodology (having regard to Technical Report P4-100/TR Part 2 Validation of Combustion Conditions) to verify the residence time, minimum temperature and oxygen content of the gases in the furnace whilst operating under normal load, minimum turn down and overload conditions.

Table S1.4 Pre	Table S1.4 Pre-operational measures							
Reference	Pre-operational measures							
PO9	The operator shall submit a report to the Environment Agency for approval to confirm the construction details of the dirty water pit. The report shall also confirm measures that will be used to prevent overfilling.							
PO10	During commissioning, the operator shall carry out tests to demonstrate that negative pressure (as described in the application) will be maintained throughout the reception hall both during normal operation and during periods of shut-down when the alternative extraction system is used. Prior to completion of commissioning, the operator shall submit a report to the Environment Agency and obtain the Environment Agency's written approval to that report. The report shall include: • Details of testing carried out to show how negative pressure during normal operation and shut-down is being achieved • Testing to show that appropriate negative pressure is maintained when reception hall doors are open. • Testing of the building management system to ensure that is operates as described in the application. • If required, any proposed improvements with timescales for implementation.							

Schedule 2 – Waste types, raw materials and fuels

Table S2.1 Raw materials and fuels	
Raw materials and fuel description	Specification
Fuel Oil or gas oil	< 0.1% sulphur content

Maximum quantity	270,500 tonnes per year
maximum quantity	270,500 tollies per year
Waste code	Description
02	Wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing
02 01	wastes from agriculture, horticulture, aquaculture, forestry, hunting and fishing
02 01 03	plant-tissue waste
02 06	wastes from the baking and confectionery industry
02 06 01	materials unsuitable for consumption or processing
03	Wastes from wood processing and the production of panels and furniture, pulp, paper and cardboard
03 01	wastes from wood processing and the production of panels and furniture
03 01 01	waste bark and cork
03 01 05	sawdust, shavings, cuttings, wood, particle board and veneer other than those mentioned in 03 01 04
03 03	wastes from pulp, paper and cardboard production and processing
03 03 01	waste bark and wood
03 03 07	mechanically separated rejects from pulping of waste paper and cardboard
04	Wastes from the leather, fur and textile industries
04 02	wastes from the textile industry
04 02 10	organic matter from natural products (for example grease, wax)
04 02 21	wastes from unprocessed textile fibres
04 02 22	wastes from processed textile fibres
15	Waste packaging, absorbents, wiping cloths, filter materials and protective clothing not otherwise specified
15 01	packaging (including separately collected municipal packaging waste)
15 01 01	paper and cardboard packaging
15 01 02	plastic packaging
15 01 03	wooden packaging
15 01 05	composite packaging

Table S2.2 Permitte	d waste types and quantities for incineration plant
Maximum quantity	270,500 tonnes per year
Waste code	Description
15 01 09	textile packaging
17	Construction and demolition wastes (including excavated soil from
17	contaminated sites)
17 02	wood, glass and plastic
17 02 01	wood
17 02 03	plastic
17 09	other construction and demolition wastes
17 09 04	mixed construction and demolition wastes other than those mentioned in 17 09 01, 17 09 02 and 17 09 03
19	Wastes from waste management facilities, off-site waste water treatment plants and the preparation of water intended for human consumption and water for industrial use
19 02	wastes from physico/chemical treatments of waste (including dechromatation, decyanidation, neutralisation)
19 02 03	premixed wastes composed only of non-hazardous wastes
19 05	wastes from aerobic treatment of solid wastes
19 05 01	non-composted fraction of municipal and similar wastes
19 05 02	non-composted fraction of animal and vegetable waste
19 05 03	off-specification compost
19 12	wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified
19 12 01	paper and cardboard
19 12 04	plastic and rubber
19 12 07	wood other than that mentioned in 19 12 06
19 12 08	textiles
19 12 10	combustible waste (refuse derived fuel)
19 12 12	other wastes (including mixtures of materials) from mechanical treatment of wastes other than those mentioned in 19 12 11
20	Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions
20 01	separately collected fractions (except 15 01)
20 01 01	paper and cardboard
20 01 10	clothes
20 01 11	textiles
20 01 38	wood other than that mentioned in 20 01 37
20 01 39	plastics
20 02	garden and park wastes (including cemetery waste)
20 02 01	biodegradable waste

Table S2.2 Permitted waste types and quantities for incineration plant							
Maximum quantity 270,500 tonnes per year							
Waste code	Description						
20 03	other municipal wastes						
20 03 01	mixed municipal waste						
20 03 02	waste from markets						
20 03 03	street-cleaning residues						
20 03 07	bulky waste						

Schedule 3 – Emissions and monitoring

Table S3.1 P	oint source emissions to	air – emissio	n limits and monito	oring requirements		
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 (as shown on site plan in schedule 7)	Particulate matter	Incinerator stack	30 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 (as shown on site plan in schedule 7)	Particulate matter	Incinerator stack	5 mg/m ³	daily average	Continuous measurement	BS EN 14181
A1 (as shown on site plan in schedule 7)	Total Organic Carbon (TOC)	Incinerator stack	20 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 (as shown on site plan in schedule 7)	Total Organic Carbon (TOC)	Incinerator stack	10 mg/m ³	daily average	Continuous measurement	BS EN 14181
A1 (as shown on site plan in schedule 7)	Hydrogen chloride	Incinerator stack	60 mg/m ³	½-hr average	Continuous measurement	BS EN 14181
A1 (as shown on site plan in schedule 7)	Hydrogen chloride	Incinerator stack	6 mg/m ³	daily average	Continuous measurement	BS EN 14181

Table S3.1 P	Table S3.1 Point source emissions to air – emission limits and monitoring requirements							
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)		
A1 (as shown on site plan in schedule 7)	Hydrogen fluoride	Incinerator stack	1 mg/m ³	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year. Then Bi- annual	BS ISO 15713		
A1 (as shown on site plan in schedule 7)	Carbon monoxide	Incinerator stack	100 mg/m ³	½-hr average	Continuous measurement	BS EN 14181		
A1 (as shown on site plan in schedule 7)	Carbon monoxide	Incinerator stack	50 mg/m ³	daily average	Continuous measurement	BS EN 14181		
A1 (as shown on site plan in schedule 7)	Sulphur dioxide	Incinerator stack	200 mg/m ³	½-hr average	Continuous measurement	BS EN 14181		
A1 (as shown on site plan in schedule 7)	Sulphur dioxide	Incinerator stack	30 mg/m ³	daily average	Continuous measurement	BS EN 14181		
A1 (as shown on site plan in schedule 7)	Oxides of nitrogen (NO and NO ₂ expressed as NO ₂)	Incinerator stack	400 mg/m ³	⅓-hr average	Continuous measurement	BS EN 14181		
A1 (as shown on site plan in schedule 7)	Oxides of nitrogen (NO and NO ₂ expressed as NO ₂)	Incinerator stack	120 mg/m ³	daily average	Continuous measurement	BS EN 14181		

Table S3.1 P	oint source emissions to a	ir – emissioi	n limits and monitor	ing requirements		
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 (as shown on site plan in schedule 7)	Cadmium & thallium and their compounds (total)	Incinerator stack	0.02 mg/m ³	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year. Then Biannually	BS EN 14385
A1 (as shown on site plan in schedule 7)	Mercury and its compounds	Incinerator stack	0.02 mg/m³ Limit does not apply if continuous monitoring has been specified by the Environment Agency after completion of IC9	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year and accelerated monitoring at frequency agreed through IC9 then Bi-annually. Not required if continuous monitoring has been specified by the Environment Agency after completion of IC9	BS EN 13211
A1 (as shown on site plan in schedule 7)	Mercury and its compounds	Incinerator stack	0.02 mg/m ³	Daily average	Continuous Not required unless continuous monitoring has been specified by the Environment Agency after completion of IC9.	BS EN 14181
A1 (as shown on site plan in schedule 7)	Sb, As, Pb, Cr, Co, Cu, Mn, Ni and V and their compounds (total)	Incinerator stack	0.3 mg/m ³	Average of three consecutive measurements of at least 30 minutes each	Quarterly in first year. Then Biannually	BS EN 14385
A1 (as shown on site plan in schedule 7)	Exhaust gas temperature	Incinerator stack	No limit set	-	Continuous	Traceable to national standards

Table S3.1 P	oint source emissions to a	ir – emissioi	n limits and monito	ring requirements		
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 (as shown on site plan in schedule 7)	Exhaust gas pressure	Incinerator stack	No limit set	-	Continuous	Traceable to national standards
A1 (as shown on site plan in schedule 7)	Exhaust gas flow	Incinerator stack	No limit set	-	Continuous	BS EN 16911-2
A1 (as shown on site plan in schedule 7)	Exhaust gas oxygen content	Incinerator stack	No limit set	-	Continuous	EN 14181
A1 (as shown on site plan in schedule 7)	Exhaust gas water vapour content	Incinerator stack	No limit set	-	Continuous	EN 14181
A1 (as shown on site plan in schedule 7)	Ammonia (NH ₃)	Incinerator stack	10 mg/m ³	daily average	Continuous measurement	BS EN 14181
A1 (as shown on site plan in schedule 7)	Nitrous oxide (N₂O)	Incinerator stack	No limit set	½-hr average and daily average	Continuous	EN 14181
A1 (as shown on site plan in schedule 7)	Carbon dioxide	Incinerator stack	No limit set	Continuous	Continuous	EN 14181

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 (as shown on site plan in schedule 7)	Dioxins / furans (I-TEQ)	Incinerator stack	0.04 ng/m ³	periodic over minimum 6 hours, maximum 8 hour period	Monthly for first 6 months and accelerated monitoring as agreed through IC8, quarterly for following 6 months and then biannually;	BS EN 1948 Parts 1, 2 and 3
			and	and	and	and
			0.06 ng/m³ if long term limit is specified by the Environment Agency after completion of IC8	value over sampling period of 2 to 4 weeks for long term sampling	long term monitoring if specified by the Environment Agency after completion of IC8	long term sampling method if specified by the Environment Agency after completion of IC8
A1 (as shown on site plan in schedule 7)	Dioxin-like PCBs (WHO- TEQ Humans / Mammals, Fish, Birds)	Incinerator stack	No limit set	periodic over minimum 6 hours, maximum 8 hour period	Monthly for first 6 months and accelerated monitoring as agreed through IC8, quarterly for following 6 months and then biannually;	BS EN 1948 Parts 1, 2 and 4
				and	and	and
				value over sampling period of 2 to 4 weeks for long term	long term monitoring if specified by the Environment Agency after completion of IC8.	long term sampling method if specified by the Environment Agency after completion of IC8
				sampling	No monitoring is required if emissions have been shown to be below 0.01 ng/m³ as agreed with the Environment Agency.	

Table S3.1 P	oint source emissions to a	ir – emissioi	n limits and monito	ring requirements		<u></u>
Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard(s) or method(s)
A1 (as shown on site plan in schedule 7)	Dioxins / furans (WHO-TEQ Humans / Mammals, Fish, Birds)	Incinerator stack	No limit set	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Bi- annually	BS EN 1948 Parts 1, 2 and 3
A1 (as shown on site plan in schedule 7)	Polybrominated dibenzo- dioxins and furans	Incinerator stack	No limit set	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year. Then Biannually	-
A1 (as shown on site plan in schedule 7)	Specific individual polycyclic aromatic hydrocarbons (PAHs), as specified in Schedule 6.	Incinerator stack	No limit set	periodic over minimum 6 hours, maximum 8 hour period	Quarterly in first year then annually	BS ISO 11338 Parts 1 and 2
A2 (as shown on site plan in schedule 7)	No parameters set	Odour abatement unit	No limit set	-	-	-
A3	Carbon monoxide	Back-up electrical generator	No limit set	In line with web guide 'Monitoring stack emissions: low risk MCPs and specified generators' Published 16 February 2021 (formerly known as	Every 1500 hours of operation or once every five years (whichever comes first).	In line with web guide 'Monitoring stack emissions: low risk MCPs and specified generators' Published 16 February 2021 (formerly known as TGN M5)
				Published 16		(formerly kr

Emission point ref. & location	Parameter	Source	Limit (including unit)	Reference period	Monitoring frequency	Monitoring standard or method
A1 (as shown on site plan in schedule 7)	Particulate matter	Incinerator Stack	150 mg/m ³	½-hr average	Continuous measurement	BS EN 14181 or alternative surrogate as agreed in writing with the environment agency during failure of the continuous emission monitor
A1 (as shown on site plan in schedule 7)	Total Organic Carbon (TOC)	Incinerator stack	20 mg/m ³	½-hr average	Continuous measurement	BS EN 14181 or alternative surrogate as agreed in writing with the environment agency during failure of the continuous emission monitor
A1 (as shown on site plan in schedule 7)	Carbon monoxide	Incinerator stack	100 mg/m ³	⅓-hr average	Continuous measurement	BS EN 14181 or alternative surrogate as agreed in writing with the environment agency during failure of the continuous emission monitor

Emission point ref. & location	Source	Parameter	Limit (incl. unit)	Reference Period	Monitoring frequency	Monitoring standard or method
W1 (emission to Northacre trading estate drainage system as shown on site plan in schedule 7)	Uncontaminated surface water	No parameters set	No limit set	-	-	-

Table S3.3 Point source emissions to sewer, effluent treatment plant or other transfers off-site-emission limits and monitoring requirements							
Emission point ref. & location	Source	Parameter	Limit (incl. Unit)	Reference period	Monitoring frequency	Monitoring standard or method	
S1 (as shown on site plan in schedule 7)	Process effluent	No parameters set	No limit set	-	-	-	

Table S3.4 Process monitoring requirements						
Emission point reference or source or description of point of measurement	Parameter	Monitoring frequency	Monitoring standard or method	Other specifications		
As identified in the Application	Wind Speed and Direction	Continuous	Anemometer			
Location close to the Combustion Chamber inner wall or as identified and justified in Application.	Temperature (°C)	Continuous	Traceable to national standards	As agreed in writing with the Agency.		
Incineration plant	Gross electrical efficiency	Within 6 months of completion of commissioning and then within 6 months of any modification that significantly affects energy efficiency	Performance test at full load or other method as agreed in writing with the Environment Agency			

Table S3.5 Residue quality						
Emission point reference or source or description of point of measurement	Parameter	Limit	Monitoring frequency	Monitoring standard or method *	Other specifications	
Bottom Ash	TOC or	3% or	Monthly in the first year of operation. Then Quarterly	BS EN 14899 and either BS EN 13137 or BS EN 15936 for TOC	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	
	LOI	5%		BS EN 14899 and either BS EN 15169 or BS EN 15935 for LOI	Monitoring and limit shall be either TOC or LOI. The operator shall agree in writing with the Environment Agency (before operation commences) as to which will apply.	
Bottom Ash	Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.		Monthly in the first year of operation. Then Quarterly	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'		
Bottom Ash	Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions		Before use of a new disposal or recycling route	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'		

Table S3.5 Residue quality					
Emission point reference or source or description of point of measurement	Parameter	Limit	Monitoring frequency	Monitoring standard or method *	Other specifications
APC Residues	Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs.		Monthly in the first year of operation. Then Quarterly	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	
APC Residues	Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions		Before use of a new disposal or recycling route	Environment Agency Guidance, 'TGN M4 – Guidelines for Ash Sampling and Analysis'	

^{*} Or other equivalent standard as agreed in writing with the Environment Agency.

Schedule 4 – Reporting

Parameters, for which reports shall be made, in accordance with conditions of this permit, are listed below.

Table S4.1 Reporting of monitoring	Table S4.1 Reporting of monitoring data					
Parameter	Emission or monitoring point/reference	Reporting period	Period begins			
Emissions to air	A1	Quarterly	1 Jan, 1 Apr, 1 Jul			
Parameters as required by condition 3.6.1.			and 1 Oct			
TOC or LOI	Bottom Ash	Quarterly (but	1 Jan, 1 Apr, 1 Jul and 1 Oct			
Parameters as required by condition 3.6.1		monthly for the first year of	and 1 Oct			
Reporting of the monitoring and limit shall be either TOC or LOI. The operator shall agree in writing with the Environment Agency (before operation commences) as to which will apply.		operation)				
Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs	Bottom Ash	Quarterly (but monthly for the first year of operation)	1 Jan, 1 Apr, 1 Jul and 1 Oct			
Parameters as required by condition 3.6.1						
Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	Bottom Ash	Before use of a new disposal or recycling route				
Parameters as required by condition 3.6.1						
Metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) and their compounds, dioxins/furans and dioxin-like PCBs Parameters as required by condition 3.6.1	APC Residues	Quarterly (but monthly for the first year of operation)	1 Jan, 1 Apr, 1 Jul and 1 Oct			
Total soluble fraction and metals (Antimony, Cadmium, Thallium, Mercury, Lead, Chromium, Copper, Manganese, Nickel, Arsenic, Cobalt, Vanadium, Zinc) soluble fractions	APC Residues	Before use of a new disposal or recycling route				
Parameters as required by condition 3.6.1						

Table S4.2: Annual production/treatment			
Parameter	Units		
Total waste Incinerated	tonnes		
Electrical energy produced	kWh		
Electrical energy exported	kWh		
Electrical energy used on installation	kWh		
Waste heat utilised by the installation	kWh		

Table S4.3 Performance parameters				
Parameter	Frequency of assessment	Units		
Annual Report as required by condition 4.2.2	Annually	-		
Electrical energy exported, imported and used at the installation				
Fuel oil consumption	Annually	kg / tonne of waste incinerated		
Bottom Ash residue	Annually	Route, tonnes and tonnes / tonne of waste incinerated		
APC residue	Annually	Route, tonnes and tonnes / tonne of waste incinerated		
Ammonia consumption	Annually	kg / tonne of waste incinerated		
Activated Carbon consumption	Annually	kg / tonne of waste incinerated		
Lime consumption	Annually	kg / tonne of waste incinerated		
Water consumption	Annually	kg / tonne of waste incinerated		
Periods of abnormal operation	Annually	No of occasions and cumulative hours for current calendar year for each line.		

Table S4.4 Reporting forms				
Media/parameter	Reporting format	Date of form		
Annual report required by condition 4.2.2	Annual performance report template	15/06/2022		
Air	Forms air 1-9 or other forms as agreed in writing by the Environment Agency	15/06/2022		
Residue quality	Forms residue 1 and 2 or other form as agreed in writing by the Environment Agency	15/06/2022		

Schedule 5 - Notification

These pages outline the information that the operator must provide.

Units of measurement used in information supplied under Part A and B requirements shall be appropriate to the circumstances of the emission. Where appropriate, a comparison should be made of actual emissions and authorised emission limits.

If any information is considered commercially confidential, it should be separated from non-confidential information, supplied on a separate sheet and accompanied by an application for commercial confidentiality under the provisions of the EP Regulations.

Part A

Permit Number

Name of operator	
Location of Facility	
Time and date of the detection	
	any malfunction, breakdown or failure of equipment or techniques, ince not controlled by an emission limit which has caused, is pollution
To be notified within 24 hours of	detection
Date and time of the event	
Reference or description of the location of the event	
Description of where any release into the environment took place	
Substances(s) potentially released	
Best estimate of the quantity or rate of release of substances	
Measures taken, or intended to be taken, to stop any emission	
Description of the failure or accident.	
(b) Notification requirements for	the breach of a limit
To be notified within 24 hours of	detection unless otherwise specified below
Emission point reference/ source	
Parameter(s)	
Limit	
Measured value and uncertainty	

Date and time of monitoring

(b) Notification requirements for the breach of a limit					
To be notified within 24 hours of detection unless otherwise specified below					
Measures taken, or intended to be taken, to stop the emission					
Time periods for notification follo	wing detection o	of a breach of a limit			
Parameter			Notification period		
(c) Notification requirements for	the breach of per	mit conditions not relate	d to limits		
To be notified within 24 hours of de	tection				
Condition breached					
Date, time and duration of breach					
Details of the permit breach i.e. what happened including impacts observed.					
Measures taken, or intended to be taken, to restore permit compliance.					
(d) Notification requirements for		any significant adverse e	nvironmental effect		
To be notified within 24 hours of	detection				
Description of where the effect on the environment was detected					
Substances(s) detected					
Concentrations of substances detected					
Date of monitoring/sampling					
Part B – to be submit	ted as soo	n as practicable	•		
Any more accurate information on t notification under Part A.	he matters for				
Measures taken, or intended to be to a recurrence of the incident	aken, to prevent				

Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission	
The dates of any unauthorised emissions from the facility in the preceding 24 months.	
Name*	
Post	
Signature	
Date	

^{*} authorised to sign on behalf of the operator

Schedule 6 – Interpretation

"abatement equipment" means that equipment dedicated to the removal of polluting substances from releases from the installation to air or water media.

"abnormal operation" means: any technically unavoidable stoppages, disturbances, or failures of the plant or the measurement devices. Abnormal operation starts as defined in condition 2.3.12 and ends as defined in condition 2.3.13. Abnormal operation is limited to 4 hours for a single occurrence and a total of 60 hours per year per line.

"accident" means an accident that may result in pollution.

"APC residues" means air pollution control residues

"application" means the application for this permit, together with any additional information supplied by the operator as part of the application and any response to a notice served under Schedule 5 to the EP Regulations.

"authorised officer" means any person authorised by the Environment Agency under section 108(1) of The Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108(4) of that Act.

"BAT conclusions" means Best Available Techniques (BAT) Conclusions published by the European Commission.

"bottom ash" means ash falling through the grate or transported by the grate

"CEM" Continuous emission monitor

"CEN" means Commité Européen de Normalisation

"bi-annually" means twice per year with at least five months between tests;

"Commissioning" means testing of the new incineration plant that involves any operation of the furnace or as agreed with the Environment Agency.

"dioxin and furans" means polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans.

"disposal". Means any of the operations provided for in Annex I to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"emissions to land" includes emissions to groundwater.

"EP Regulations" means The Environmental Permitting (England and Wales) Regulations SI 2016 No.1154 and words and expressions used in this permit which are also used in the Regulations have the same meanings as in those Regulations.

"emissions of substances not controlled by emission limits" means emissions of substances to air, water or land from the activities, either from the emission points specified in schedule 3 or from other localised or diffuse sources, which are not controlled by an emission limit.

"groundwater" means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

'Hazardous property' has the meaning in Annex III of the Waste Framework Directive

"incineration line" means all of the incineration equipment related to a common discharge to air location.

"Industrial Emissions Directive" means DIRECTIVE 2010/75/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 24 November 2010 on industrial emissions

"ISO" means International Standards Organisation.

'List of Wastes' means the list of wastes established by Commission Decision 2000/532/EC replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on

waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste, as amended from time to time

"LOI" means loss on ignition a technique used to determine the combustible material by heating the ash residue to a high temperature

"MCERTS" means the Environment Agency's Monitoring Certification Scheme.

"PAH" means Poly-cyclic aromatic hydrocarbon, and comprises Anthanthrene, Benzo[a]anthracene, Benzo[b]fluoranthene, Benzo[k]fluoranthene, Benzo[b]naph(2,1-d)thiophene, Benzo[c]phenanthrene, Benzo[ghi]perylene, Benzo[a]pyrene, Cholanthrene, Chrysene, Cyclopenta[c,d]pyrene, Dibenzo[ah]anthracene, Dibenzo[a,i]pyrene Fluoranthene, Indo[1,2,3-cd]pyrene, Naphthalene

"PCB" means Polychlorinated Biphenyl. Dioxin-like PCBs are the non-ortho and mono-ortho PCBs listed in the table below.

"Pests" means Birds, Vermin and Insects.

"quarter" means a calendar year quarter commencing on 1 January, 1 April, 1 July or 1 October.

"recovery" means any of the operations provided for in Annex II to Directive 2008/98/EC of the European Parliament and of the Council on waste.

"start up" is any period, where the plant has been non-operational, until waste has been fed to the plant in a sufficient quantity to initiate steady-state conditions as described in the application or agreed in writing with the Environment Agency.

"shut down" is any period where the plant is being returned to a non-operational state as described in the application or agreed in writing with the Environment Agency.

"TOC" means Total Organic Carbon. In respect of releases to air, this means the gaseous and vaporous organic substances, expressed as TOC. In respect of Bottom Ash, this means the total carbon content of all organic species present in the ash (excluding carbon in elemental form).

'Waste code' means the six digit code referable to a type of waste in accordance with the List of Wastes and in relation to hazardous waste, includes the asterisk

"Waste Framework Directive" or "WFD" means Waste Framework Directive 2008/98/EC of the European Parliament and of the Council on waste, as read in accordance with Schedule 1A to the Environmental Permitting (England and Wales) Regulations 2016.

Where a minimum limit is set for any emission parameter, for example pH, reference to exceeding the limit shall mean that the parameter shall not be less than that limit.

Unless otherwise stated, any references in this permit to concentrations of substances in emissions into air means:

- (a) in relation to emissions from combustion processes, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 3% dry for liquid and gaseous fuels, 6% dry for solid fuels; and/or
- (b) in relation to emissions from non-combustion sources, the concentration at a temperature of 273K and at a pressure of 101.3 kPa, with no correction for water vapour content
- (c) in relation to gases from incineration plants other than those burning waste oil, the concentration in dry air at a temperature of 273K, at a pressure of 101.3 kPa and with an oxygen content of 11% dry

For dioxins/furans and dioxin-like PCBs the determination of the toxic equivalence concentration (I-TEQ, & WHO-TEQ for dioxins/furans, WHO-TEQ for dioxin-like PCBs) stated as a release limit and/ or reporting requirement, the mass concentrations of the following congeners have to be multiplied with their respective toxic equivalence factors before summing. When reporting on measurements of dioxins/furans and dioxin-like PCBs, the toxic equivalence concentrations should be reported as a range based on: all congeners less than the detection limit assumed to be zero as a minimum, and all congeners less than the detection limit as a maximum. However the minimum value should be used when assessing compliance with the emission limit value in table S3.1.

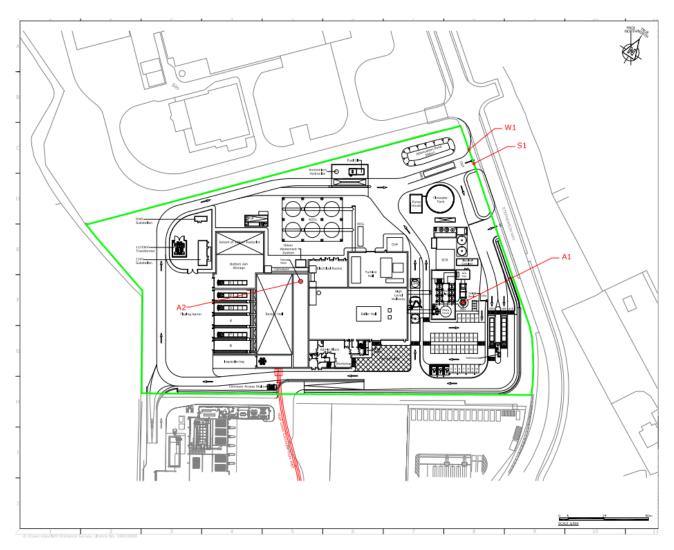
TEF schemes for dioxins and furans					
Congener	I-TEF	WHO-TEF	WHO-TEF		
	1990	2005	1997/8		
		Humans / Mammals	Fish	Birds	
Dioxins					
2,3,7,8-TCDD	1	1	1	1	
1,2,3,7,8-PeCDD	0.5	1	1	1	
1,2,3,4,7,8-HxCDD	0.1	0.1	0.5	0.05	
1,2,3,6,7,8-HxCDD	0.1	0.1	0.01	0.01	
1,2,3,7,8,9-HxCDD	0.1	0.1	0.01	0.1	
1,2,3,4,6,7,8-HpCDD	0.01	0.01	0.001	<0.001	
OCDD	0.001	0.0003	-	-	
Furans					
2,3,7,8-TCDF	0.1	0.1	0.05	1	
1,2,3,7,8-PeCDF	0.05	0.03	0.05	0.1	
2,3,4,7,8-PeCDF	0.5	0.3	0.5	1	
1,2,3,4,7,8-HxCDF	0.1	0.1	0.1	0.1	
1,2,3,7,8,9-HxCDF	0.1	0.1	0.1	0.1	
1,2,3,6,7,8-HxCDF	0.1	0.1	0.1	0.1	
2,3,4,6,7,8-HxCDF	0.1	0.1	0.1	0.1	
1,2,3,4,6,7,8_HpCDF	0.01	0.01	0.01	0.01	
1,2,3,4,7,8,9-HpCDF	0.01	0.01	0.01	0.01	
OCDF	0.001	0.0003	0.0001	0.0001	

Congener	WHO-TEF			
	2005	1997/8	1997/8	
	Humans / mammals	Fish	Birds	
Non-ortho PCBs				
3,4,4',5-TCB (81)	0.0001	0.0005	0.1	
3,3',4,4'-TCB (77)	0.0003	0.0001	0.05	
3,3',4,4',5 - PeCB (126)	0.1	0.005	0.1	
3,3',4,4',5,5'-HxCB(169)	0.03	0.00005	0.001	
Mono-ortho PCBs				
2,3,3',4,4'-PeCB (105)	0.00003	<0.000005	0.0001	
2,3,4,4',5-PeCB (114)	0.00003	<0.000005	0.0001	

TEF schemes for dioxin-like PCBs				
Congener	WHO-TEF			
	2005	1997/8		
	Humans /	Fish	Birds	
	mammals			
2,3',4,4',5-PeCB (118)	0.00003	<0.000005	0.00001	
2',3,4,4',5-PeCB (123)	0.00003	<0.000005	0.00001	
2,3,3',4,4',5-HxCB (156)	0.00003	<0.000005	0.0001	
2,3,3',4,4',5'-HxCB (157)	0.00003	<0.000005	0.0001	
2,3',4,4',5,5'-HxCB (167)	0.00003	<0.000005	0.00001	
2,3,3',4,4',5,5'-HpCB (189)	0.00003	<0.000005	0.00001	

[&]quot;year" means calendar year ending 31 December.

Schedule 7 – Site plan



END OF PERMIT

APPENDIX B

Duty of Care: waste transfer note example

Duty of care: waste transfer note Keep this page and copy it for future use. Please write as clearly as possible. Section A – Description of waste A1 Description of the waste being transferred **A2** How is the waste contained? Loose ☐ Sacks ☐ Skip Other List of Waste Regulations code(s) A3 How much waste? For example, number of sacks, weight Section B - Current holder of the waste - Transferor By signing in Section D below I confirm that I have fulfilled my duty to apply the waste hierarchy as required by Regulation 12 of the Waste (England and Wales) Regulations 2011 Yes **B1** Full name B3 Are you: The producer of the waste? Company name and address The importer of the waste? The local authority? The holder of an environmental permit? Permit number _____ Issued by Registered waste exemption? Postcode ______ SIC code (2007) ____ Details, including registration number **B2** Name of your unitary authority or council A registered waste carrier, broker or dealer? Registration number _____ Details (are you a carrier, broker or dealer?) Section C - Person collecting the waste - Transferee C1 Full name C3 Are you: The holder of an environmental permit? Company name and address Permit number | Issued by Registered waste exemption? Details, including registration number A registered waste carrier, broker or dealer? Postcode _____ Registration number ____ C2 Are you: Details (are you a carrier, broker or dealer?) The local authority? **Section D – The transfer D1** Address of transfer or collection point **D2** Broker or dealer who arranged this transfer (if applicable) Postcode ______ Postcode _____ Registration number Date of transfer (DD/MM/YYYY)

Name Name Representing Representing Representing page 1 of 1

Transferor's signature L

Time(s) ∟

Transferee's signature